

SECTION 15073 - VIBRATION CONTROLS FOR PLUMBING PIPING AND EQUIPMENT

Project Number 14-5006-39

Project title Kansas City Area Transportation Authority
Service Line Reversal (FOR INFORMATION ONLY)

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Elastomeric isolation pads.
2. Elastomeric isolation mounts.
3. Restrained elastomeric isolation mounts.
4. Open-spring isolators.
5. Housed-spring isolators.
6. Restrained-spring isolators.
7. Housed-restrained-spring isolators.
8. Pipe-riser resilient supports.
9. Resilient pipe guides.
10. Elastomeric hangers.
11. Spring hangers.
12. Snubbers.
13. Restraint channel bracings.
14. Restraint cables.
15. Mechanical anchor bolts.
16. Adhesive anchor bolts.

1.3 DEFINITIONS

- A. IBC: International Building Code.
- B. ICC-ES: ICC-Evaluation Service.
- C. OSHPD: Office of Statewide Health Planning & Development (for the State of California).

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated load, rated deflection, and overload capacity for each vibration isolation device.
 - 2. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of vibration isolation device component required.
 - a. Annotate to indicate application of each product submitted and compliance with requirements.
 - 3. Interlocking Snubbers: Include ratings for horizontal, vertical, and combined loads.
- B. Shop Drawings:
 - 1. Detail fabrication and assembly of equipment bases. Detail fabrication including anchorages and attachments to structure and to supported equipment.
- C. Delegated-Design Submittal: For each vibration isolation device.
 - 1. Include design calculations and details for selecting vibration isolators restraints complying with performance requirements, design criteria, and analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 2. Design Calculations: Calculate static and dynamic loading due to equipment weight and operation.
 - 3. Riser Supports: Include riser diagrams and calculations showing anticipated expansion and contraction at each support point, initial and final loads on building structure and spring deflection changes. Include certification that riser system was examined for excessive stress and that none exists.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Show coordination of vibration isolation device installation for plumbing piping and equipment with other systems and equipment in the vicinity, including other supports and restraints, if any.
- B. Qualification Data: For professional engineer and testing agency.
- C. Welding certificates.
- D. Field quality-control reports.

1.6 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is an NRTL as defined by OSHA in 29 CFR 1910.7 and that is acceptable to authorities having jurisdiction.

- B. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

PART 2 - PRODUCTS

2.1 QELASTOMERIC ISOLATION PADS

A. Elastomeric Isolation Pads:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. [Ace Mountings Co., Inc.](#)
 - b. [California Dynamics Corporation.](#)
 - c. [Isolation Technology, Inc.](#)
 - d. [Kinetics Noise Control, Inc.](#)
 - e. [Mason Industries, Inc.](#)
 - f. [Vibration Eliminator Co., Inc.](#)
 - g. [Vibration Isolation.](#)
 - h. [Vibration Mountings & Controls, Inc.](#)
2. Fabrication: Single or multiple layers of sufficient durometer stiffness for uniform loading over pad area.
3. Size: Factory or field cut to match requirements of supported equipment.
4. Pad Material: Oil and water resistant with elastomeric properties.
5. Surface Pattern: Smooth pattern.
6. Infused nonwoven cotton or synthetic fibers.
7. Load-bearing metal plates adhered to pads.
8. Sandwich-Core Material: Resilient and elastomeric.
 - a. Surface Pattern: Smooth pattern.
 - b. Infused nonwoven cotton or synthetic fibers.

2.2 ELASTOMERIC ISOLATION MOUNTS

A. Double-Deflection, Elastomeric Isolation Mounts:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. [Ace Mountings Co., Inc.](#)
 - b. [California Dynamics Corporation.](#)
 - c. [Isolation Technology, Inc.](#)
 - d. [Kinetics Noise Control, Inc.](#)
 - e. [Mason Industries, Inc.](#)
 - f. [Vibration Eliminator Co., Inc.](#)
 - g. [Vibration Isolation.](#)
 - h. [Vibration Mountings & Controls, Inc.](#)

2. Mounting Plates:
 - a. Top Plate: Encapsulated steel load transfer top plates, factory drilled and threaded with threaded studs or bolts.
 - b. Baseplate: Encapsulated steel bottom plates with holes provided for anchoring to support structure.
3. Elastomeric Material: Molded, oil-resistant rubber, neoprene, or other elastomeric material.

2.3 RESTRAINED ELASTOMERIC ISOLATION MOUNTS

A. Restrained Elastomeric Isolation Mounts:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. [Ace Mountings Co., Inc.](#)
 - b. [California Dynamics Corporation.](#)
 - c. [Isolation Technology, Inc.](#)
 - d. [Kinetics Noise Control, Inc.](#)
 - e. [Mason Industries, Inc.](#)
 - f. [Vibration Eliminator Co., Inc.](#)
 - g. [Vibration Isolation.](#)
 - h. [Vibration Mountings & Controls, Inc.](#)
2. Description: All-directional isolator with seismic restraints containing two separate and opposing elastomeric elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.
 - a. Housing: Cast-ductile iron or welded steel.
 - b. Elastomeric Material: Molded, oil-resistant rubber, neoprene, or other elastomeric material.

2.4 OPEN-SPRING ISOLATORS

A. Freestanding, Laterally Stable, Open-Spring Isolators:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. [Ace Mountings Co., Inc.](#)
 - b. [California Dynamics Corporation.](#)
 - c. [Isolation Technology, Inc.](#)
 - d. [Kinetics Noise Control, Inc.](#)
 - e. [Mason Industries, Inc.](#)
 - f. [Vibration Eliminator Co., Inc.](#)
 - g. [Vibration Isolation.](#)

h. [Vibration Mountings & Controls, Inc.](#)

2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
6. Baseplates: Factory-drilled steel plate for bolting to structure with an elastomeric isolator pad attached to the underside. Baseplates shall limit floor load to 500 psig.
7. Top Plate and Adjustment Bolt: Threaded top plate with adjustment bolt and cap screw to fasten and level equipment.

2.5 HOUSED-SPRING ISOLATORS

A. Freestanding, Laterally Stable, Open-Spring Isolators in Two-Part Telescoping Housing:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. [Ace Mountings Co., Inc.](#)
 - b. [California Dynamics Corporation.](#)
 - c. [Isolation Technology, Inc.](#)
 - d. [Kinetics Noise Control, Inc.](#)
 - e. [Mason Industries, Inc.](#)
 - f. [Vibration Eliminator Co., Inc.](#)
 - g. [Vibration Isolation.](#)
 - h. [Vibration Mountings & Controls, Inc.](#)
2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
6. Two-Part Telescoping Housing: A steel top and bottom frame separated by an elastomeric material and enclosing the spring isolators.
 - a. Drilled base housing for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to 500 psig.
 - b. Top housing with threaded mounting holes and internal leveling device.

2.6 RESTRAINED-SPRING ISOLATORS

A. Freestanding, Laterally Stable, Open-Spring Isolators with Vertical-Limit Stop Restraint:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. [Ace Mountings Co., Inc.](#)
 - b. [California Dynamics Corporation.](#)
 - c. [Isolation Technology, Inc.](#)
 - d. [Kinetics Noise Control, Inc.](#)
 - e. [Mason Industries, Inc.](#)
 - f. [Vibration Eliminator Co., Inc.](#)
 - g. [Vibration Isolation.](#)
 - h. [Vibration Mountings & Controls, Inc.](#)
2. Housing: Steel housing with vertical-limit stops to prevent spring extension due to weight being removed.
 - a. Base with holes for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to 500 psig.
 - b. Top plate with threaded mounting holes.
 - c. Internal leveling bolt that acts as blocking during installation.
3. Restraint: Limit stop as required for equipment and authorities having jurisdiction.
4. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
5. Minimum Additional Travel: 50 percent of the required deflection at rated load.
6. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
7. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.

2.7 HOUSED-RESTRAINED-SPRING ISOLATORS

- A. Freestanding, Steel, Open-Spring Isolators with Vertical-Limit Stop Restraint in Two-Part Telescoping Housing:
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. [Ace Mountings Co., Inc.](#)
 - b. [California Dynamics Corporation.](#)
 - c. [Isolation Technology, Inc.](#)
 - d. [Kinetics Noise Control, Inc.](#)
 - e. [Mason Industries, Inc.](#)
 - f. [Vibration Eliminator Co., Inc.](#)
 - g. [Vibration Isolation.](#)
 - h. [Vibration Mountings & Controls, Inc.](#)
 2. Two-Part Telescoping Housing: A steel top and bottom frame separated by an elastomeric material and enclosing the spring isolators. Housings are equipped with adjustable snubbers to limit vertical movement.

- a. Drilled base housing for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to 500 psig.
 - b. Threaded top housing with adjustment bolt and cap screw to fasten and level equipment.
3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.

2.8 PIPE-RISER RESILIENT SUPPORT

- A. Description: All-directional, acoustical pipe anchor consisting of two steel tubes separated by a minimum 1/2-inch- thick neoprene.
 1. Vertical-Limit Stops: Steel and neoprene vertical-limit stops arranged to prevent vertical travel in both directions.
 2. Maximum Load Per Support: 500 psig on isolation material providing equal isolation in all directions.

2.9 RESILIENT PIPE GUIDES

- A. Description: Telescopic arrangement of two steel tubes or post and sleeve arrangement separated by a minimum 1/2-inch- thick neoprene.
 1. Factory-Set Height Guide with Shear Pin: Shear pin shall be removable and reinsertable to allow for selection of pipe movement. Guides shall be capable of motion to meet location requirements.

2.10 ELASTOMERIC HANGERS

- A. Elastomeric Mount in a Steel Frame with Upper and Lower Steel Hanger Rods:
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. [Ace Mountings Co., Inc.](#)
 - b. [California Dynamics Corporation.](#)
 - c. [Isolation Technology, Inc.](#)
 - d. [Kinetics Noise Control, Inc.](#)
 - e. [Mason Industries, Inc.](#)
 - f. [Vibration Eliminator Co., Inc.](#)
 - g. [Vibration Mountings & Controls, Inc.](#)

2. Frame: Steel, fabricated with a connection for an upper threaded hanger rod and an opening on the underside to allow for a maximum of 30 degrees of angular lower hanger-rod misalignment without binding or reducing isolation efficiency.
3. Dampening Element: Molded, oil-resistant rubber, neoprene, or other elastomeric material with a projecting bushing for the underside opening preventing steel to steel contact.

2.11 SPRING HANGERS

- A. Combination Coil-Spring and Elastomeric-Insert Hanger with Spring and Insert in Compression:
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. [Ace Mountings Co., Inc.](#)
 - b. [California Dynamics Corporation.](#)
 - c. [Kinetics Noise Control, Inc.](#)
 - d. [Mason Industries, Inc.](#)
 - e. [Vibration Eliminator Co., Inc.](#)
 - f. [Vibration Isolation.](#)
 - g. [Vibration Mountings & Controls, Inc.](#)
 2. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
 3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 7. Elastomeric Element: Molded, oil-resistant rubber or neoprene. Steel-washer-reinforced cup to support spring and bushing projecting through bottom of frame.
 8. Adjustable Vertical Stop: Steel washer with neoprene washer "up-stop" on lower threaded rod.
 9. Self-centering hanger-rod cap to ensure concentricity between hanger rod and support spring coil.

2.12 SNUBBERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. [Kinetics Noise Control, Inc.](#)
 2. [Mason Industries, Inc.](#)
 3. [Vibration Mountings & Controls, Inc.](#)

- B. Description: Factory fabricated using welded structural-steel shapes and plates, anchor bolts, and replaceable resilient isolation washers and bushings.
 - 1. Anchor bolts for attaching to concrete shall be seismic-rated, drill-in, and stud-wedge or female-wedge type.
 - 2. Resilient Isolation Washers and Bushings: Oil- and water-resistant neoprene.
 - 3. Maximum 1/4-inch air gap, and minimum 1/4-inch- thick resilient cushion.

2.13 RESTRAINT CHANNEL BRACINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. [Cooper B-Line, Inc.](#)
 - 2. [Hilti, Inc.](#)
 - 3. [Mason Industries, Inc.](#)
 - 4. [Unistrut.](#)
- B. Description: MFMA-4, shop- or field-fabricated bracing assembly made of slotted steel channels with accessories for attachment to braced component at one end and to building structure at the other end and other matching components and with corrosion-resistant coating; rated in tension, compression, and torsion forces.

2.14 RESTRAINT CABLES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. [Kinetics Noise Control, Inc.](#)
 - 2. [Loos & Co., Inc.](#)
 - 3. [Vibration Mountings & Controls, Inc.](#)
- B. Restraint Cables: ASTM A 603 galvanized-steel cables. End connections made of steel assemblies with thimbles, brackets, swivel, and bolts designed for restraining cable service; with a minimum of two clamping bolts for cable engagement.

2.15 MECHANICAL ANCHOR BOLTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. [Cooper B-Line, Inc.](#)
 - 2. [Hilti, Inc.](#)
 - 3. [Kinetics Noise Control, Inc.](#)
 - 4. [Mason Industries, Inc.](#)
- B. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

2.16 ADHESIVE ANCHOR BOLTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. [Hilti, Inc.](#)
 - 2. [Kinetics Noise Control, Inc.](#)
 - 3. [Mason Industries, Inc.](#)
- B. Adhesive Anchor Bolts: Drilled-in and capsule anchor system containing PVC or urethane methacrylate-based resin and accelerator, or injected polymer or hybrid mortar adhesive. Provide anchor bolts and hardware with zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and equipment to receive vibration isolation devices for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

- A. Multiple Pipe Supports: Secure pipes to trapeze member with clamps approved for application by an agency acceptable to authorities having jurisdiction.
- B. Hanger-Rod Stiffeners: Install hanger-rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to seismic forces.
- C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength is adequate to carry present and future static loads within specified loading limits.

3.3 VIBRATION CONTROL DEVICE INSTALLATION

- A. Coordinate the location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in Section 03300 "Cast-in-Place Concrete."

- B. Installation of vibration isolators must not cause any change of position of equipment, piping, or ductwork resulting in stresses or misalignment.
- C. Comply with requirements in Section 07720 "Roof Accessories" for installation of roof curbs, equipment supports, and roof penetrations.
- D. Equipment Restraints:
 - 1. Install seismic snubbers on plumbing equipment mounted on vibration isolators. Locate snubbers as close as possible to vibration isolators and bolt to equipment base and supporting structure.
 - 2. Install resilient bolt isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch.
- E. Piping Restraints:
 - 1. Comply with requirements in MSS SP-127.
 - 2. Space lateral supports a maximum of 40 feet o.c., and longitudinal supports a maximum of 80 feet o.c.
 - 3. Brace a change of direction longer than 12 feet.
- F. Install cables so they do not bend across edges of adjacent equipment or building structure.
- G. Install bushing assemblies for anchor bolts for floor-mounted equipment, arranged to provide resilient media between anchor bolt and mounting hole in concrete base.
- H. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.
- I. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.
- J. Drilled-in Anchors:
 - 1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
 - 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
 - 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
 - 4. Adhesive Anchors: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.

5. Set anchors to manufacturer's recommended torque, using a torque wrench.
6. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

3.4 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 1. Provide evidence of recent calibration of test equipment by a testing agency acceptable to authorities having jurisdiction.
 2. Schedule test with Owner, through Architect, before connecting anchorage device to restrained component (unless postconnection testing has been approved), and with at least seven days' advance notice.
 3. Obtain Architect's approval before transmitting test loads to structure. Provide temporary load-spreading members.
 4. Test at least four of each type and size of installed anchors and fasteners selected by Architect.
 5. Test to 90 percent of rated proof load of device.
 6. Measure isolator restraint clearance.
 7. Measure isolator deflection.
 8. Verify snubber minimum clearances.
- D. Remove and replace malfunctioning units and retest as specified above.
- E. Prepare test and inspection reports.

3.5 ADJUSTING

- A. Adjust isolators after piping system is at operating weight.
- B. Adjust limit stops on restrained-spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.

END OF SECTION 15073