

## SECTION 15111 - GENERAL-DUTY VALVES FOR PLUMBING PIPING

Project Number 14-5006-39

Project Title Kansas City Area Transportation Authority  
Service Line Reversal (FOR INFORMATION ONLY)

## PART 1 - GENERAL

## 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

## 1.2 SUMMARY

## A. Section Includes:

1. Bronze angle valves.
2. Brass ball valves.
3. Bronze ball valves.
4. Iron ball valves.
5. Iron, single-flange butterfly valves.
6. Iron, grooved-end butterfly valves.
7. Bronze lift check valves.
8. Bronze swing check valves.
9. Iron swing check valves.
10. Iron swing check valves with closure control.
11. Iron, grooved-end swing check valves.
12. Iron, center-guided check valves.
13. Iron, plate-type check valves.
14. Bronze gate valves.
15. Iron gate valves.
16. Bronze globe valves.
17. Iron globe valves.
18. Lubricated plug valves.
19. Chainwheels.

## B. Related Sections:

1. Section 15076 "Identification for Plumbing Piping and Equipment" for valve tags and schedules.
2. Section 15140 "Domestic Water Piping" for valves applicable only to this piping.
3. Section 15145 "Sanitary Waste Piping Specialties" for valves applicable only to this piping.

4. Section 15211 "General-Service Compressed-Air Piping" for valves applicable only to this piping.

### 1.3 DEFINITIONS

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene propylene copolymer rubber.
- C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- D. NRS: Nonrising stem.
- E. OS&Y: Outside screw and yoke.
- F. RS: Rising stem.
- G. SWP: Steam working pressure.

### 1.4 ACTION SUBMITTALS

- A. Product Data: For each type of valve indicated.

### 1.5 QUALITY ASSURANCE

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
  1. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
  2. ASME B31.1 for power piping valves.
  3. ASME B31.9 for building services piping valves.
- C. NSF Compliance: NSF 61 for valve materials for potable-water service.

### 1.6 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
  1. Protect internal parts against rust and corrosion.
  2. Protect threads, flange faces, grooves, and weld ends.
  3. Set angle, gate, and globe valves closed to prevent rattling.
  4. Set ball and plug valves open to minimize exposure of functional surfaces.
  5. Set butterfly valves closed or slightly open.
  6. Block check valves in either closed or open position.

- B. Use the following precautions during storage:
  - 1. Maintain valve end protection.
  - 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

## PART 2 - PRODUCTS

### 2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Refer to valve schedule articles for applications of valves.
- B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- C. Valve Sizes: Same as upstream piping unless otherwise indicated.
- D. Valve Actuator Types:
  - 1. Gear Actuator: For quarter-turn valves NPS 8 and larger.
  - 2. Handwheel: For valves other than quarter-turn types.
  - 3. Handlever: For quarter-turn valves NPS 6 and smaller.
  - 4. Wrench: For plug valves with square heads. Furnish Owner with 1 wrench for every 5 plug valves, for each size square plug-valve head.
  - 5. Chainwheel: Device for attachment to valve handwheel, stem, or other actuator; of size and with chain for mounting height, as indicated in the "Valve Installation" Article.
- E. Valves in Insulated Piping: With 2-inch stem extensions and the following features:
  - 1. Gate Valves: With rising stem.
  - 2. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
  - 3. Butterfly Valves: With extended neck.
- F. Valve-End Connections:
  - 1. Flanged: With flanges according to ASME B16.1 for iron valves.
  - 2. Grooved: With grooves according to AWWA C606.
  - 3. Solder Joint: With sockets according to ASME B16.18.
  - 4. Threaded: With threads according to ASME B1.20.1.
- G. Valve Bypass and Drain Connections: MSS SP-45.

## 2.2 BRONZE ANGLE VALVES

### A. Class 125, Bronze Angle Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Hammond Valve.
  - b. Milwaukee Valve Company.
2. Description:
  - a. Standard: MSS SP-80, Type 1.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
  - d. Ends: Threaded.
  - e. Stem and Disc: Bronze.
  - f. Packing: Asbestos free.
  - g. Handwheel: Malleable iron, bronze, or aluminum.

### B. Class 125, Bronze Angle Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. American Valve, Inc.
  - b. NIBCO INC.
2. Description:
  - a. Standard: MSS SP-80, Type 2.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
  - d. Ends: Threaded.
  - e. Stem: Bronze.
  - f. Disc: PTFE or TFE.
  - g. Packing: Asbestos free.
  - h. Handwheel: Malleable iron, bronze, or aluminum.

### C. Class 150, Bronze Angle Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Crane Co.; Crane Valve Group; Stockham Division.
  - b. Kitz Corporation.
2. Description:
  - a. Standard: MSS SP-80, Type 1.
  - b. CWP Rating: 300 psig.

- c. Body Material: ASTM B 62, bronze with integral seat and union-ring bonnet.
- d. Ends: Threaded.
- e. Stem and Disc: Bronze.
- f. Packing: Asbestos free.
- g. Handwheel: Malleable iron, bronze, or aluminum.

D. Class 150, Bronze Angle Valves with Nonmetallic Disc:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
  - a. [Crane Co.; Crane Valve Group; Crane Valves.](#)
  - b. [Crane Co.; Crane Valve Group; Jenkins Valves.](#)
  - c. [Crane Co.; Crane Valve Group; Stockham Division.](#)
  - d. [Hammond Valve.](#)
  - e. [Milwaukee Valve Company.](#)
  - f. [NIBCO INC.](#)
  - g. [Powell Valves.](#)
2. Description:
  - a. Standard: MSS SP-80, Type 2.
  - b. CWP Rating: 300 psig.
  - c. Body Material: ASTM B 62, bronze with integral seat and union-ring bonnet.
  - d. Ends: Threaded.
  - e. Stem: Bronze.
  - f. Disc: PTFE or TFE.
  - g. Packing: Asbestos free.
  - h. Handwheel: Malleable iron, bronze, or aluminum.

### 2.3 BRASS BALL VALVES

A. One-Piece, Reduced-Port, Brass Ball Valves with Brass Trim:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. [Kitz Corporation.](#)
2. Description:
  - a. Standard: MSS SP-110.
  - b. CWP Rating: 400 psig.
  - c. Body Design: One piece.
  - d. Body Material: Forged brass.
  - e. Ends: Threaded.
  - f. Seats: PTFE or TFE.

- g. Stem: Brass.
- h. Ball: Chrome-plated brass.
- i. Port: Reduced.

B. Two-Piece, Full-Port, Brass Ball Valves with Brass Trim:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. [Crane Co.; Crane Valve Group; Crane Valves.](#)
- b. [Crane Co.; Crane Valve Group; Jenkins Valves.](#)
- c. [DynaQuip Controls.](#)
- d. [Flow-Tek, Inc.; a subsidiary of Bray International, Inc.](#)
- e. [Hammond Valve.](#)
- f. [Jamesbury; a subsidiary of Metso Automation.](#)
- g. [Jomar International, LTD.](#)
- h. [Kitz Corporation.](#)
- i. [Legend Valve.](#)
- j. [Marwin Valve; a division of Richards Industries.](#)
- k. [Milwaukee Valve Company.](#)
- l. [NIBCO INC.](#)
- m. [Red-White Valve Corporation.](#)
- n. [RuB Inc.](#)

2. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig.
- c. CWP Rating: 600 psig.
- d. Body Design: Two piece.
- e. Body Material: Forged brass.
- f. Ends: Threaded.
- g. Seats: PTFE or TFE.
- h. Stem: Brass.
- i. Ball: Chrome-plated brass.
- j. Port: Full.

C. Two-Piece, Full-Port, Brass Ball Valves with Stainless-Steel Trim:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. [Crane Co.; Crane Valve Group; Crane Valves.](#)
- b. [Crane Co.; Crane Valve Group; Jenkins Valves.](#)
- c. [Flow-Tek, Inc.; a subsidiary of Bray International, Inc.](#)
- d. [Hammond Valve.](#)
- e. [Jamesbury; a subsidiary of Metso Automation.](#)
- f. [Kitz Corporation.](#)
- g. [Marwin Valve; a division of Richards Industries.](#)
- h. [Milwaukee Valve Company.](#)
- i. [RuB Inc.](#)

2. Description:
  - a. Standard: MSS SP-110.
  - b. SWP Rating: 150 psig.
  - c. CWP Rating: 600 psig.
  - d. Body Design: Two piece.
  - e. Body Material: Forged brass.
  - f. Ends: Threaded.
  - g. Seats: PTFE or TFE.
  - h. Stem: Stainless steel.
  - i. Ball: Stainless steel, vented.
  - j. Port: Full.

D. Two-Piece, Regular-Port, Brass Ball Valves with Brass Trim:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Hammond Valve.
  - b. Jamesbury; a subsidiary of Metso Automation.
  - c. Legend Valve.
  - d. Marwin Valve; a division of Richards Industries.
  - e. Milwaukee Valve Company.

2. Description:
  - a. Standard: MSS SP-110.
  - b. SWP Rating: 150 psig.
  - c. CWP Rating: 600 psig.
  - d. Body Design: Two piece.
  - e. Body Material: Forged brass.
  - f. Ends: Threaded.
  - g. Seats: PTFE or TFE.
  - h. Stem: Brass.
  - i. Ball: Chrome-plated brass.
  - j. Port: Regular.

E. Two-Piece, Regular-Port, Brass Ball Valves with Stainless-Steel Trim:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Jamesbury; a subsidiary of Metso Automation.
  - b. Marwin Valve; a division of Richards Industries.

2. Description:
  - a. Standard: MSS SP-110.
  - b. SWP Rating: 150 psig.
  - c. CWP Rating: 600 psig.
  - d. Body Design: Two piece.

- e. Body Material: Brass or bronze.
- f. Ends: Threaded.
- g. Seats: PTFE or TFE.
- h. Stem: Stainless steel.
- i. Ball: Stainless steel, vented.
- j. Port: Regular.

F. Three-Piece, Full-Port, Brass Ball Valves with Brass Trim:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Jomar International, LTD.
  - b. Kitz Corporation.
  - c. Red-White Valve Corporation.
  - d. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-110.
  - b. SWP Rating: 150 psig.
  - c. CWP Rating: 600 psig.
  - d. Body Design: Three piece.
  - e. Body Material: Forged brass.
  - f. Ends: Threaded.
  - g. Seats: PTFE or TFE.
  - h. Stem: Brass.
  - i. Ball: Chrome-plated brass.
  - j. Port: Full.

G. Three-Piece, Full-Port, Brass Ball Valves with Stainless-Steel Trim:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Jomar International, LTD.
  - b. Kitz Corporation.
  - c. Marwin Valve; a division of Richards Industries.
  - d. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-110.
  - b. SWP Rating: 150 psig.
  - c. CWP Rating: 600 psig.
  - d. Body Design: Three piece.
  - e. Body Material: Forged brass.
  - f. Ends: Threaded.
  - g. Seats: PTFE or TFE.
  - h. Stem: Stainless steel.
  - i. Ball: Stainless steel, vented.

j. Port: Full.

## 2.4 BRONZE BALL VALVES

### A. One-Piece, Reduced-Port, Bronze Ball Valves with Bronze Trim:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
  - a. [American Valve, Inc.](#)
  - b. [Conbraco Industries, Inc.; Apollo Valves.](#)
  - c. [NIBCO INC.](#)
2. Description:
  - a. Standard: MSS SP-110.
  - b. CWP Rating: 400 psig.
  - c. Body Design: One piece.
  - d. Body Material: Bronze.
  - e. Ends: Threaded.
  - f. Seats: PTFE or TFE.
  - g. Stem: Bronze.
  - h. Ball: Chrome-plated brass.
  - i. Port: Reduced.

### B. One-Piece, Reduced-Port, Bronze Ball Valves with Stainless-Steel Trim:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
  - a. [Conbraco Industries, Inc.; Apollo Valves.](#)
  - b. [NIBCO INC.](#)
2. Description:
  - a. Standard: MSS SP-110.
  - b. CWP Rating: 600 psig.
  - c. Body Design: One piece.
  - d. Body Material: Bronze.
  - e. Ends: Threaded.
  - f. Seats: PTFE or TFE.
  - g. Stem: Stainless steel.
  - h. Ball: Stainless steel, vented.
  - i. Port: Reduced.

### C. Two-Piece, Full-Port, Bronze Ball Valves with Bronze Trim:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:

- a. [American Valve, Inc.](#)
- b. [Conbraco Industries, Inc.; Apollo Valves.](#)
- c. [Crane Co.; Crane Valve Group; Crane Valves.](#)
- d. [Hammond Valve.](#)
- e. [Lance Valves; a division of Advanced Thermal Systems, Inc.](#)
- f. [Legend Valve.](#)
- g. [Milwaukee Valve Company.](#)
- h. [NIBCO INC.](#)
- i. [Red-White Valve Corporation.](#)
- j. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)

2. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig.
- c. CWP Rating: 600 psig.
- d. Body Design: Two piece.
- e. Body Material: Bronze.
- f. Ends: Threaded.
- g. Seats: PTFE or TFE.
- h. Stem: Bronze.
- i. Ball: Chrome-plated brass.
- j. Port: Full.

D. Two-Piece, Full-Port, Bronze Ball Valves with Stainless-Steel Trim:

1. **Manufacturers:** Subject to compliance with requirements, [provide products by one of the following:

- a. [Conbraco Industries, Inc.; Apollo Valves.](#)
- b. [Crane Co.; Crane Valve Group; Crane Valves.](#)
- c. [Hammond Valve.](#)
- d. [Lance Valves; a division of Advanced Thermal Systems, Inc.](#)
- e. [Milwaukee Valve Company.](#)
- f. [NIBCO INC.](#)
- g. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)

2. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig.
- c. CWP Rating: 600 psig.
- d. Body Design: Two piece.
- e. Body Material: Bronze.
- f. Ends: Threaded.
- g. Seats: PTFE or TFE.
- h. Stem: Stainless steel.
- i. Ball: Stainless steel, vented.
- j. Port: Full.

E. Two-Piece, Regular-Port, Bronze Ball Valves with Bronze Trim:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
  - a. [American Valve, Inc.](#)
  - b. [Conbraco Industries, Inc.; Apollo Valves.](#)
  - c. [Crane Co.; Crane Valve Group; Jenkins Valves.](#)
  - d. [Crane Co.; Crane Valve Group; Stockham Division.](#)
  - e. [DynaQuip Controls.](#)
  - f. [Hammond Valve.](#)
  - g. [Lance Valves; a division of Advanced Thermal Systems, Inc.](#)
  - h. [Milwaukee Valve Company.](#)
  - i. [NIBCO INC.](#)

2. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig.
- c. CWP Rating: 600 psig.
- d. Body Design: Two piece.
- e. Body Material: Bronze.
- f. Ends: Threaded.
- g. Seats: PTFE or TFE.
- h. Stem: Bronze.
- i. Ball: Chrome-plated brass.
- j. Port: Regular.

F. Two-Piece, Regular-Port, Bronze Ball Valves with Stainless-Steel Trim:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
  - a. [Conbraco Industries, Inc.; Apollo Valves.](#)
  - b. [Crane Co.; Crane Valve Group; Jenkins Valves.](#)
  - c. [Hammond Valve.](#)
  - d. [Milwaukee Valve Company.](#)

2. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig.
- c. CWP Rating: 600 psig.
- d. Body Design: Two piece.
- e. Body Material: Bronze.
- f. Ends: Threaded.
- g. Seats: PTFE or TFE.
- h. Stem: Stainless steel.
- i. Ball: Stainless steel, vented.
- j. Port: Regular.

G. Three-Piece, Full-Port, Bronze Ball Valves with Bronze Trim:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Conbraco Industries, Inc.; Apollo Valves.
  - b. DynaQuip Controls.
  - c. Hammond Valve.
  - d. Milwaukee Valve Company.
  - e. NIBCO INC.
  - f. Red-White Valve Corporation.
  
2. Description:
  - a. Standard: MSS SP-110.
  - b. SWP Rating: 150 psig.
  - c. CWP Rating: 600 psig.
  - d. Body Design: Three piece.
  - e. Body Material: Bronze.
  - f. Ends: Threaded.
  - g. Seats: PTFE or TFE.
  - h. Stem: Bronze.
  - i. Ball: Chrome-plated brass.
  - j. Port: Full.

H. Three-Piece, Full-Port, Bronze Ball Valves with Stainless-Steel Trim:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Conbraco Industries, Inc.; Apollo Valves.
  - b. Hammond Valve.
  - c. Milwaukee Valve Company.
  - d. NIBCO INC.
  
2. Description:
  - a. Standard: MSS SP-110.
  - b. SWP Rating: 150 psig.
  - c. CWP Rating: 600 psig.
  - d. Body Design: Three piece.
  - e. Body Material: Bronze.
  - f. Ends: Threaded.
  - g. Seats: PTFE or TFE.
  - h. Stem: Stainless steel.
  - i. Ball: Stainless steel, vented.
  - j. Port: Full.

2.5 IRON BALL VALVES

A. Class 125, Iron Ball Valves:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
  - a. [American Valve, Inc.](#)
  - b. [Conbraco Industries, Inc.; Apollo Valves.](#)
  - c. [Kitz Corporation.](#)
  - d. [Sure Flow Equipment Inc.](#)
  - e. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)
  
2. Description:
  - a. Standard: MSS SP-72.
  - b. CWP Rating: 200 psig.
  - c. Body Design: Split body.
  - d. Body Material: ASTM A 126, gray iron.
  - e. Ends: Flanged.
  - f. Seats: PTFE or TFE.
  - g. Stem: Stainless steel.
  - h. Ball: Stainless steel.
  - i. Port: Full.

## 2.6 IRON, SINGLE-FLANGE BUTTERFLY VALVES

- A. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Aluminum-Bronze Disc:
  1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
    - a. [ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.](#)
    - b. [Conbraco Industries, Inc.; Apollo Valves.](#)
    - c. [Cooper Cameron Valves; a division of Cooper Cameron Corporation.](#)
    - d. [Crane Co.; Crane Valve Group; Jenkins Valves.](#)
    - e. [Crane Co.; Crane Valve Group; Stockham Division.](#)
    - f. [DeZurik Water Controls.](#)
    - g. [Flo Fab Inc.](#)
    - h. [Hammond Valve.](#)
    - i. [Kitz Corporation.](#)
    - j. [Legend Valve.](#)
    - k. [Milwaukee Valve Company.](#)
    - l. [NIBCO INC.](#)
    - m. [Norriseal; a Dover Corporation company.](#)
    - n. [Red-White Valve Corporation.](#)
    - o. [Spence Strainers International; a division of CIRCOR International, Inc.](#)
    - p. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)
  
  2. Description:
    - a. Standard: MSS SP-67, Type I.
    - b. CWP Rating: 200 psig.

- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
  - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
  - e. Seat: EPDM.
  - f. Stem: One- or two-piece stainless steel.
  - g. Disc: Aluminum bronze.
- B. 200 CWP, Iron, Single-Flange Butterfly Valves with NBR Seat and Aluminum-Bronze Disc:
- 1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
    - a. [ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.](#)
    - b. [Conbraco Industries, Inc.; Apollo Valves.](#)
    - c. [Cooper Cameron Valves; a division of Cooper Cameron Corporation.](#)
    - d. [Crane Co.; Crane Valve Group; Jenkins Valves.](#)
    - e. [Crane Co.; Crane Valve Group; Stockham Division.](#)
    - f. [DeZurik Water Controls.](#)
    - g. [Flo Fab Inc.](#)
    - h. [Hammond Valve.](#)
    - i. [Kitz Corporation.](#)
    - j. [Legend Valve.](#)
    - k. [Milwaukee Valve Company.](#)
    - l. [NIBCO INC.](#)
    - m. [Norriseal; a Dover Corporation company.](#)
    - n. [Red-White Valve Corporation.](#)
    - o. [Spence Strainers International; a division of CIRCOR International, Inc.](#)
    - p. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)
  - 2. Description:
    - a. Standard: MSS SP-67, Type I.
    - b. CWP Rating: 200 psig.
    - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
    - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
    - e. Seat: NBR.
    - f. Stem: One- or two-piece stainless steel.
    - g. Disc: Aluminum bronze.
- C. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Ductile-Iron Disc:
- 1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
    - a. [ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.](#)
    - b. [American Valve, Inc.](#)
    - c. [Conbraco Industries, Inc.; Apollo Valves.](#)
    - d. [Cooper Cameron Valves; a division of Cooper Cameron Corporation.](#)
    - e. [Crane Co.; Crane Valve Group; Center Line.](#)

- f. [Crane Co.; Crane Valve Group; Stockham Division.](#)
- g. [DeZurik Water Controls.](#)
- h. [Flo Fab Inc.](#)
- i. [Hammond Valve.](#)
- j. [Kitz Corporation.](#)
- k. [Legend Valve.](#)
- l. [Milwaukee Valve Company.](#)
- m. [Mueller Steam Specialty; a division of SPX Corporation.](#)
- n. [NIBCO INC.](#)
- o. [Norriseal; a Dover Corporation company.](#)
- p. [Spence Strainers International; a division of CIRCOR International, Inc.](#)
- q. [Sure Flow Equipment Inc.](#)
- r. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Nickel-plated[ or -coated] ductile iron.

D. 200 CWP, Iron, Single-Flange Butterfly Valves with NBR Seat and Ductile-Iron Disc:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:

- a. [ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.](#)
- b. [American Valve, Inc.](#)
- c. [Conbraco Industries, Inc.; Apollo Valves.](#)
- d. [Cooper Cameron Valves; a division of Cooper Cameron Corporation.](#)
- e. [Crane Co.; Crane Valve Group; Center Line.](#)
- f. [Crane Co.; Crane Valve Group; Stockham Division.](#)
- g. [DeZurik Water Controls.](#)
- h. [Flo Fab Inc.](#)
- i. [Hammond Valve.](#)
- j. [Kitz Corporation.](#)
- k. [Legend Valve.](#)
- l. [Milwaukee Valve Company.](#)
- m. [Mueller Steam Specialty; a division of SPX Corporation.](#)
- n. [NIBCO INC.](#)
- o. [Norriseal; a Dover Corporation company.](#)
- p. [Spence Strainers International; a division of CIRCOR International, Inc.](#)
- q. [Sure Flow Equipment Inc.](#)
- r. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)

2. Description:

- a. Standard: MSS SP-67, Type I.
  - b. CWP Rating: 200 psig.
  - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
  - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
  - e. Seat: NBR.
  - f. Stem: One- or two-piece stainless steel.
  - g. Disc: Nickel-plated ductile iron.
- E. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Stainless-Steel Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. [ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.](#)
- b. [American Valve, Inc.](#)
- c. [Conbraco Industries, Inc.; Apollo Valves.](#)
- d. [Cooper Cameron Valves; a division of Cooper Cameron Corporation.](#)
- e. [Crane Co.; Crane Valve Group; Jenkins Valves.](#)
- f. [Crane Co.; Crane Valve Group; Stockham Division.](#)
- g. [DeZurik Water Controls.](#)
- h. [Flo Fab Inc.](#)
- i. [Hammond Valve.](#)
- j. [Kitz Corporation.](#)
- k. [Legend Valve.](#)
- l. [Milwaukee Valve Company.](#)
- m. [Mueller Steam Specialty; a division of SPX Corporation.](#)
- n. [NIBCO INC.](#)
- o. [Norriseal; a Dover Corporation company.](#)
- p. [Red-White Valve Corporation.](#)
- q. [Spence Strainers International; a division of CIRCOR International, Inc.](#)
- r. [Sure Flow Equipment Inc.](#)
- s. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Stainless steel.

- F. 200 CWP, Iron, Single-Flange Butterfly Valves with NBR Seat and Stainless-Steel Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. [ABZ Valves and Controls; A div. of ABZ Manufacturing, Inc.](#)
- b. [American Valve, Inc.](#)
- c. [Conbraco Industries, Inc.; Apollo Valves.](#)
- d. [Cooper Cameron Valves; A div. of Cooper Cameron Corp.](#)
- e. [Crane Co.; Crane Valve Group; Jenkins Valves.](#)
- f. [Crane Co.; Crane Valve Group; Stockham Div.](#)
- g. [DeZurik Water Controls.](#)
- h. [Flo Fab Inc.](#)
- i. [Hammond Valve.](#)
- j. [Kitz Corporation.](#)
- k. [Legend Valve.](#)
- l. [Milwaukee Valve Company.](#)
- m. [Mueller Steam Specialty; a division of SPX Corporation.](#)
- n. [NIBCO INC.](#)
- o. [Norriseal; a Dover Corporation company.](#)
- p. [Red-White Valve Corporation.](#)
- q. [Spence Strainers International; a division of CIRCOR International, Inc.](#)
- r. [Sure Flow Equipment Inc.](#)
- s. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: NBR.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Stainless steel.

2.7 IRON, GROOVED-END BUTTERFLY VALVES

A. 175 CWP, Iron, Grooved-End Butterfly Valves:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:

- a. [Kennedy Valve; a division of McWane, Inc.](#)
- b. [Shurjoint Piping Products.](#)
- c. [Tyco Fire Products LP; Grinnell Mechanical Products.](#)
- d. [Victaulic Company.](#)

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 175 psig.
- c. Body Material: Coated, ductile iron.
- d. Stem: Two-piece stainless steel.
- e. Disc: Coated, ductile iron.

f. Seal: EPDM.

B. 300 CWP, Iron, Grooved-End Butterfly Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Anvil International, Inc.
  - b. Kennedy Valve; a division of McWane, Inc.
  - c. Mueller Steam Specialty; a division of SPX Corporation.
  - d. NIBCO INC.
  - e. Shurjoint Piping Products.
  - f. Tyco Fire Products LP; Grinnell Mechanical Products.
  - g. Victaulic Company.
2. Description:
  - a. Standard: MSS SP-67, Type I.
  - b. NPS 8 and Smaller CWP Rating: 300 psig.
  - c. NPS 10 and Larger CWP Rating: 200 psig.
  - d. Body Material: Coated, ductile iron.
  - e. Stem: Two-piece stainless steel.
  - f. Disc: Coated, ductile iron.
  - g. Seal: EPDM.

2.8 BRONZE LIFT CHECK VALVES

A. Class 125, Lift Check Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
2. Description:
  - a. Standard: MSS SP-80, Type 1.
  - b. CWP Rating: 200 psig.
  - c. Body Design: Vertical flow.
  - d. Body Material: ASTM B 61 or ASTM B 62, bronze.
  - e. Ends: Threaded.
  - f. Disc: Bronze.

B. Class 125, Lift Check Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. [Flo Fab Inc.](#)
- b. [Hammond Valve.](#)
- c. [Kitz Corporation.](#)
- d. [Milwaukee Valve Company.](#)
- e. [Mueller Steam Specialty; a division of SPX Corporation.](#)
- f. [NIBCO INC.](#)
- g. [Red-White Valve Corporation.](#)
- h. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)

2. Description:

- a. Standard: MSS SP-80, Type 2.
- b. CWP Rating: 200 psig.
- c. Body Design: Vertical flow.
- d. Body Material: ASTM B 61 or ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: NBR, PTFE, or TFE.

2.9 BRONZE SWING CHECK VALVES

A. Class 125, Bronze Swing Check Valves with Bronze Disc:

1. [Manufacturers](#): Subject to compliance with requirements, provide products by one of the following:

- a. [American Valve, Inc.](#)
- b. [Crane Co.; Crane Valve Group; Crane Valves.](#)
- c. [Crane Co.; Crane Valve Group; Jenkins Valves.](#)
- d. [Crane Co.; Crane Valve Group; Stockham Division.](#)
- e. [Hammond Valve.](#)
- f. [Kitz Corporation.](#)
- g. [Milwaukee Valve Company.](#)
- h. [NIBCO INC.](#)
- i. [Powell Valves.](#)
- j. [Red-White Valve Corporation.](#)
- k. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)
- l. [Zy-Tech Global Industries, Inc.](#)

2. Description:

- a. Standard: MSS SP-80, Type 3.
- b. CWP Rating: 200 psig.
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: Bronze.

B. Class 125, Bronze Swing Check Valves with Nonmetallic Disc:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
  - a. [Crane Co.; Crane Valve Group; Crane Valves.](#)
  - b. [Crane Co.; Crane Valve Group; Jenkins Valves.](#)
  - c. [Crane Co.; Crane Valve Group; Stockham Division.](#)
  - d. [Hammond Valve.](#)
  - e. [Kitz Corporation.](#)
  - f. [Milwaukee Valve Company.](#)
  - g. [NIBCO INC.](#)
  - h. [Red-White Valve Corporation.](#)
  - i. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)

2. Description:

- a. Standard: MSS SP-80, Type 4.
- b. CWP Rating: 200 psig.
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: PTFE or TFE.

C. Class 150, Bronze Swing Check Valves with Bronze Disc:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
  - a. [American Valve, Inc.](#)
  - b. [Crane Co.; Crane Valve Group; Crane Valves.](#)
  - c. [Crane Co.; Crane Valve Group; Jenkins Valves.](#)
  - d. [Crane Co.; Crane Valve Group; Stockham Division.](#)
  - e. [Kitz Corporation.](#)
  - f. [Milwaukee Valve Company.](#)
  - g. [NIBCO INC.](#)
  - h. [Red-White Valve Corporation.](#)
  - i. [Zy-Tech Global Industries, Inc.](#)

2. Description:

- a. Standard: MSS SP-80, Type 3.
- b. CWP Rating: 300 psig.
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: Bronze.

D. Class 150, Bronze Swing Check Valves with Nonmetallic Disc:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:

- a. [Crane Co.; Crane Valve Group; Crane Valves.](#)
- b. [Crane Co.; Crane Valve Group; Jenkins Valves.](#)
- c. [Hammond Valve.](#)
- d. [Milwaukee Valve Company.](#)
- e. [NIBCO INC.](#)
- f. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)

2. Description:

- a. Standard: MSS SP-80, Type 4.
- b. CWP Rating: 300 psig.
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: PTFE or TFE.

2.10 IRON SWING CHECK VALVES

A. Class 125, Iron Swing Check Valves with Metal Seats:

1. [Manufacturers](#): Subject to compliance with requirements, provide products by one of the following:

- a. [Crane Co.; Crane Valve Group; Crane Valves.](#)
- b. [Crane Co.; Crane Valve Group; Jenkins Valves.](#)
- c. [Crane Co.; Crane Valve Group; Stockham Division.](#)
- d. [Hammond Valve.](#)
- e. [Kitz Corporation.](#)
- f. [Legend Valve.](#)
- g. [Milwaukee Valve Company.](#)
- h. [NIBCO INC.](#)
- i. [Powell Valves.](#)
- j. [Red-White Valve Corporation.](#)
- k. [Sure Flow Equipment Inc.](#)
- l. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)
- m. [Zy-Tech Global Industries, Inc.](#)

2. Description:

- a. Standard: MSS SP-71, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Clear or full waterway.
- d. Body Material: ASTM A 126, gray iron with bolted bonnet.
- e. Ends: Flanged.
- f. Trim: Bronze.
- g. Gasket: Asbestos free.

B. Class 125, Iron Swing Check Valves with Nonmetallic-to-Metal Seats:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
  - a. [Crane Co.; Crane Valve Group; Crane Valves.](#)
  - b. [Crane Co.; Crane Valve Group; Stockham Division.](#)
2. Description:
  - a. Standard: MSS SP-71, Type I.
  - b. CWP Rating: 200 psig.
  - c. Body Design: Clear or full waterway.
  - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - e. Ends: Flanged.
  - f. Trim: Composition.
  - g. Seat Ring: Bronze.
  - h. Disc Holder: Bronze.
  - i. Disc: PTFE or TFE.
  - j. Gasket: Asbestos free.

C. Class 250, Iron Swing Check Valves with Metal Seats:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
  - a. [Crane Co.; Crane Valve Group; Crane Valves.](#)
  - b. [Crane Co.; Crane Valve Group; Jenkins Valves.](#)
  - c. [Crane Co.; Crane Valve Group; Stockham Division.](#)
  - d. [Hammond Valve.](#)
  - e. [Milwaukee Valve Company.](#)
  - f. [NIBCO INC.](#)
  - g. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)
2. Description:
  - a. Standard: MSS SP-71, Type I.
  - b. CWP Rating: 500 psig.
  - c. Body Design: Clear or full waterway.
  - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - e. Ends: Flanged.
  - f. Trim: Bronze.
  - g. Gasket: Asbestos free.

2.11 IRON SWING CHECK VALVES WITH CLOSURE CONTROL

A. Class 125, Iron Swing Check Valves with Lever- and Spring-Closure Control:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. [NIBCO INC.](#)
2. Description:
    - a. Standard: MSS SP-71, Type I.
    - b. CWP Rating: 200 psig.
    - c. Body Design: Clear or full waterway.
    - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
    - e. Ends: Flanged.
    - f. Trim: Bronze.
    - g. Gasket: Asbestos free.
    - h. Closure Control: Factory-installed, exterior lever and spring.
- B. Class 125, Iron Swing Check Valves with Lever- and Weight-Closure Control:
1. [Manufacturers](#): Subject to compliance with requirements, provide products by one of the following:
    - a. [Crane Co.; Crane Valve Group; Crane Valves.Crane Co.; Crane Valve Group; Jenkins Valves.](#)
    - b. [Crane Co.; Crane Valve Group; Stockham Division.](#)
    - c. [Hammond Valve.](#)
    - d. [Milwaukee Valve Company.](#)
    - e. [NIBCO INC.](#)
    - f. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)
  2. Description:
    - a. Standard: MSS SP-71, Type I.
    - b. CWP Rating: 200 psig.
    - c. Body Design: Clear or full waterway.
    - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
    - e. Ends: Flanged.
    - f. Trim: Bronze.
    - g. Gasket: Asbestos free.
    - h. Closure Control: Factory-installed, exterior lever and weight.
- 2.12 IRON, GROOVED-END SWING CHECK VALVES
- A. 300 CWP, Iron, Grooved-End Swing Check Valves:
1. [Manufacturers](#): Subject to compliance with requirements, provide products by one of the following:
    - a. [Anvil International, Inc.](#)
    - b. [Shurjoint Piping Products.](#)
    - c. [Tyco Fire Products LP; Grinnell Mechanical Products.](#)
    - d. [Victaulic Company.](#)
  2. Description:

- a. CWP Rating: 300 psig.
- b. Body Material: ASTM A 536, ductile iron.
- c. Seal: EPDM.
- d. Disc: Spring-operated, ductile iron or stainless steel.

## 2.13 IRON, CENTER-GUIDED CHECK VALVES

### A. Class 125, Iron, Compact-Wafer, Center-Guided Check Valves with Metal Seat:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:

- a. [Anvil International, Inc.](#)
- b. [APCO Willamette Valve and Primer Corporation.](#)
- c. [Crispin Valve.](#)
- d. [DFT Inc.](#)
- e. [Flo Fab Inc.](#)
- f. [GA Industries, Inc.](#)
- g. [Hammond Valve.](#)
- h. [Metraflex, Inc.](#)
- i. [Milwaukee Valve Company.](#)
- j. [Mueller Steam Specialty; a division of SPX Corporation.](#)
- k. [NIBCO INC.](#)
- l. [Spence Strainers International; a division of CIRCOR International, Inc.](#)
- m. [Sure Flow Equipment Inc.](#)
- n. [Val-Matic Valve & Manufacturing Corp.](#)
- o. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)

2. Description:

- a. Standard: MSS SP-125.
- b. CWP Rating: 200 psig.
- c. Body Material: ASTM A 126, gray iron.
- d. Style: Compact wafer.
- e. Seat: Bronze.

### B. Class 125, Iron, Globe, Center-Guided Check Valves with Metal Seat:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:

- a. [APCO Willamette Valve and Primer Corporation.](#)
- b. [Crispin Valve.](#)
- c. [DFT Inc.](#)
- d. [Flomatic Corporation.](#)
- e. [Hammond Valve.](#)
- f. [Metraflex, Inc.](#)
- g. [Milwaukee Valve Company.](#)
- h. [Mueller Steam Specialty; a division of SPX Corporation.](#)
- i. [NIBCO INC.](#)

- j. [Spence Strainers International; a division of CIRCOR International, Inc.](#)
- k. [Sure Flow Equipment Inc.](#)
- l. [Val-Matic Valve & Manufacturing Corp.](#)
- m. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)

2. Description:

- a. Standard: MSS SP-125.
- b. CWP Rating: 200 psig.
- c. Body Material: ASTM A 126, gray iron.
- d. Style: Globe, spring loaded.
- e. Ends: Flanged.
- f. Seat: Bronze.

C. Class 150, Iron, Compact-Wafer, Center-Guided Check Valves with Metal Seat:

1. [Manufacturers](#): Subject to compliance with requirements, provide products by one of the following:

- a. [APCO Willamette Valve and Primer Corporation.](#)
- b. [Crispin Valve.](#)
- c. [Val-Matic Valve & Manufacturing Corp.](#)

2. Description:

- a. Standard: MSS SP-125.
- b. CWP Rating: 300 psig.
- c. Body Material: ASTM A 395/A 395M or ASTM A 536, ductile iron.
- d. Style: Compact wafer.
- e. Seat: Bronze.

D. Class 150, Iron, Globe, Center-Guided Check Valves with Metal Seat:

1. [Manufacturers](#): Subject to compliance with requirements, provide products by one of the following:

- a. [APCO Willamette Valve and Primer Corporation.](#)
- b. [Crispin Valve.](#)
- c. [Val-Matic Valve & Manufacturing Corp.](#)

2. Description:

- a. Standard: MSS SP-125.
- b. CWP Rating: 300 psig.
- c. Body Material: ASTM A 395/A 395M or ASTM A 536, ductile iron.
- d. Style: Globe, spring loaded.
- e. Ends: Flanged.
- f. Seat: Bronze.

E. Class 250, Iron, Compact-Wafer, Center-Guided Check Valves with Metal Seat:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
  - a. [APCO Willamette Valve and Primer Corporation.](#)
  - b. [Crispin Valve.](#)
  - c. [DFT Inc.](#)
  - d. [Flo Fab Inc.](#)
  - e. [Hammond Valve.](#)
  - f. [Metraflex, Inc.](#)
  - g. [Milwaukee Valve Company.](#)
  - h. [NIBCO INC.](#)
  - i. [Sure Flow Equipment Inc.](#)
  - j. [Val-Matic Valve & Manufacturing Corp.](#)
2. Description:
  - a. Standard: MSS SP-125.
  - b. CWP Rating: 400 psig.
  - c. Body Material: ASTM A 126, gray iron.
  - d. Style: Compact wafer, spring loaded.
  - e. Seat: Bronze.

F. Class 250, Iron, Globe, Center-Guided Check Valves with Metal Seat:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
  - a. [APCO Willamette Valve and Primer Corporation.](#)
  - b. [Crispin Valve.](#)
  - c. [DFT Inc.](#)
  - d. [Flomatic Corporation.](#)
  - e. [Hammond Valve.](#)
  - f. [Metraflex, Inc.](#)
  - g. [Milwaukee Valve Company.](#)
  - h. [Mueller Steam Specialty; a division of SPX Corporation.](#)
  - i. [NIBCO INC.](#)
  - j. [Val-Matic Valve & Manufacturing Corp.](#)
2. Description:
  - a. Standard: MSS SP-125.
  - b. CWP Rating: 400 psig.
  - c. Body Material: ASTM A 126, gray iron.
  - d. Style: Globe, spring loaded.
  - e. Ends: Flanged.
  - f. Seat: Bronze.

G. Class 300, Iron, Compact-Wafer, Center-Guided Check Valves with Metal Seat:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:

- a. [APCO Willamette Valve and Primer Corporation.](#)
  - b. [Crispin Valve.](#)
  - c. [Val-Matic Valve & Manufacturing Corp.](#)
2. Description:
- a. Standard: MSS SP-125.
  - b. CWP Rating: 500 psig.
  - c. Body Material: ASTM A 395/A 395M or ASTM A 536, ductile iron.
  - d. Style: Compact wafer, spring loaded.
  - e. Seat: Bronze.
- H. Class 300, Iron, Globe, Center-Guided Check Valves with Metal Seat:
1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
    - a. [APCO Willamette Valve and Primer Corporation.](#)
    - b. [Crispin Valve.](#)
    - c. [Val-Matic Valve & Manufacturing Corp.](#)
  2. Description:
    - a. Standard: MSS SP-125.
    - b. CWP Rating: 500 psig.
    - c. Body Material: ASTM A 395/A 395M or ASTM A 536, ductile iron.
    - d. Style: Globe, spring loaded.
    - e. Ends: Flanged.
    - f. Seat: Bronze.
- I. Class 125, Iron, Compact-Wafer, Center-Guided Check Valves with Resilient Seat:
1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
    - a. [APCO Willamette Valve and Primer Corporation.](#)
    - b. [Crispin Valve.](#)
    - c. [DFT Inc.](#)
    - d. [Flo Fab Inc.](#)
    - e. [Hammond Valve.](#)
    - f. [Milwaukee Valve Company.](#)
    - g. [NIBCO INC.](#)
    - h. [Spence Strainers International; a division of CIRCOR International, Inc.](#)
    - i. [Sure Flow Equipment Inc.](#)
    - j. [Val-Matic Valve & Manufacturing Corp.](#)
  2. Description:
    - a. Standard: MSS SP-125.
    - b. CWP Rating: 200 psig.
    - c. Body Material: ASTM A 126, gray iron.

- d. Style: Compact wafer.
- e. Seat: EPDM or NBR.

J. Class 125, Iron, Globe, Center-Guided Check Valves with Resilient Seat:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. [Anvil International, Inc.](#)
  - b. [APCO Willamette Valve and Primer Corporation.](#)
  - c. [Crispin Valve.](#)
  - d. [DFT Inc.](#)
  - e. [GA Industries, Inc.](#)
  - f. [Hammond Valve.](#)
  - g. [Milwaukee Valve Company.](#)
  - h. [NIBCO INC.](#)
  - i. [Sure Flow Equipment Inc.](#)
  - j. [Val-Matic Valve & Manufacturing Corp.](#)
2. Description:
  - a. Standard: MSS SP-125.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM A 126, gray iron.
  - d. Style: Globe, spring loaded.
  - e. Ends: Flanged.
  - f. Seat: EPDM or NBR.

K. Class 150, Iron, Compact-Wafer, Center-Guided Check Valves with Resilient Seat:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. [APCO Willamette Valve and Primer Corporation.](#)
  - b. [Crispin Valve.](#)
  - c. [Val-Matic Valve & Manufacturing Corp.](#)
2. Description:
  - a. Standard: MSS SP-125.
  - b. CWP Rating: 300 psig.
  - c. Body Material: ASTM A 395/A 395M or ASTM A 536, ductile iron.
  - d. Style: Compact wafer.
  - e. Seat: EPDM or NBR.

L. Class 150, Iron, Globe, Center-Guided Check Valves with Resilient Seat:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. [APCO Willamette Valve and Primer Corporation.](#)

- b. [Crispin Valve.](#)
- c. [DFT Inc.](#)
- d. [Val-Matic Valve & Manufacturing Corp.](#)

2. Description:

- a. Standard: MSS SP-125.
- b. CWP Rating: 300 psig.
- c. Body Material: ASTM A 395/A 395M or ASTM A 536, ductile iron.
- d. Style: Globe, spring loaded.
- e. Ends: Flanged.
- f. Seat: EPDM or NBR.

M. Class 250, Iron, Compact-Wafer, Center-Guided Check Valves with Resilient Seat:

1. [Manufacturers](#): Subject to compliance with requirements, provide products by one of the following:

- a. [APCO Willamette Valve and Primer Corporation.](#)
- b. [Crispin Valve.](#)
- c. [DFT Inc.](#)
- d. [Flo Fab Inc.](#)
- e. [Hammond Valve.](#)
- f. [Milwaukee Valve Company.](#)
- g. [NIBCO INC.](#)
- h. [Sure Flow Equipment Inc.](#)
- i. [Val-Matic Valve & Manufacturing Corp.](#)

2. Description:

- a. Standard: MSS SP-125.
- b. CWP Rating: 400 psig.
- c. Body Material: ASTM A 126, gray iron.
- d. Style: Compact wafer, spring loaded.
- e. Seat: EPDM or NBR.

N. Class 250, Iron, Globe, Center-Guided Check Valves with Resilient Seat:

1. [Manufacturers](#): Subject to compliance with requirements, provide products by one of the following:

- a. [APCO Willamette Valve and Primer Corporation.](#)
- b. [Crispin Valve.](#)
- c. [DFT Inc.](#)
- d. [Hammond Valve.](#)
- e. [Milwaukee Valve Company.](#)
- f. [NIBCO INC.](#)
- g. [Val-Matic Valve & Manufacturing Corp.](#)

2. Description:

- a. Standard: MSS SP-125.
- b. CWP Rating: 400 psig.
- c. Body Material: ASTM A 126, gray iron.
- d. Style: Globe, spring loaded.
- e. Ends: Flanged.
- f. Seat: EPDM or NBR.

O. Class 300, Iron, Compact-Wafer, Center-Guided Check Valves with Resilient Seat:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
  - a. [APCO Willamette Valve and Primer Corporation.](#)
  - b. [Crispin Valve.](#)
  - c. [Val-Matic Valve & Manufacturing Corp.](#)
2. Description:
  - a. Standard: MSS SP-125.
  - b. CWP Rating: 500 psig.
  - c. Body Material: ASTM A 395/A 395M or ASTM A 536, ductile iron.
  - d. Style: Compact wafer, spring loaded.
  - e. Seat: EPDM or NBR.

P. Class 300, Iron, Globe, Center-Guided Check Valves with Resilient Seat:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
  - a. [APCO Willamette Valve and Primer Corporation.](#)
  - b. [Crispin Valve.](#)
  - c. [Val-Matic Valve & Manufacturing Corp.](#)
2. Description:
  - a. Standard: MSS SP-125.
  - b. CWP Rating: 500 psig.
  - c. Body Material: ASTM A 395/A 395M or ASTM A 536, ductile iron.
  - d. Style: Globe, spring loaded.
  - e. Ends: Flanged.
  - f. Seat: EPDM or NBR.

## 2.14 IRON, PLATE-TYPE CHECK VALVES

A. Class 125, Iron, Dual-Plate Check Valves with Metal Seat:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
  - a. [APCO Willamette Valve and Primer Corporation.](#)

- b. [Crane Co.; Crane Valve Group; Crane Valves.](#)
    - c. [Flomatic Corporation.](#)
    - d. [Mueller Steam Specialty; a division of SPX Corporation.](#)
  2. Description:
    - a. Standard: API 594.
    - b. CWP Rating: 200 psig.
    - c. Body Design: Wafer, spring-loaded plates.
    - d. Body Material: ASTM A 126, gray iron.
    - e. Seat: Bronze.
- B. Class 150, Iron, Dual-Plate Check Valves with Metal Seat:
  1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
    - a. [APCO Willamette Valve and Primer Corporation.](#)
    - b. [Crane Co.; Crane Valve Group; Crane Valves.](#)
    - c. [Mueller Steam Specialty; a division of SPX Corporation.](#)
    - d. [Val-Matic Valve & Manufacturing Corp.](#)
  2. Description:
    - a. Standard: API 594.
    - b. CWP Rating: 300 psig.
    - c. Body Design: Wafer, spring-loaded plates.
    - d. Body Material: ASTM A 395/A 395M or ASTM A 536, ductile iron.
    - e. Seat: Bronze.
- C. Class 250, Iron, Dual-Plate Check Valves with Metal Seat:
  1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
    - a. [APCO Willamette Valve and Primer Corporation.](#)
    - b. [Crane Co.; Crane Valve Group; Crane Valves.](#)
  2. Description:
    - a. Standard: API 594.
    - b. CWP Rating: 400 psig.
    - c. Body Design: Wafer, spring-loaded plates.
    - d. Body Material: ASTM A 126, gray iron.
    - e. Seat: Bronze.
- D. Class 300, Iron, Dual-Plate Check Valves with Metal Seat:
  1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:

- a. [APCO Willamette Valve and Primer Corporation.](#)
- b. [Crane Co.; Crane Valve Group; Crane Valves.](#)
- c. [Mueller Steam Specialty; a division of SPX Corporation.](#)
- d. [Val-Matic Valve & Manufacturing Corp.](#)

2. Description:

- a. Standard: API 594.
- b. CWP Rating: 500 psig.
- c. Body Design: Wafer, spring-loaded plates.
- d. Body Material: ASTM A 395/A 395M or ASTM A 536, ductile iron.
- e. Seat: Bronze.

E. Class 125, Iron, Single-Plate Check Valves with Resilient Seat:

1. [Manufacturers](#): Subject to compliance with requirements, provide products by one of the following:

- a. [Flo Fab Inc.](#)
- b. [Sure Flow Equipment Inc.](#)

2. Description:

- a. Standard: API 594.
- b. CWP Rating: 200 psig.
- c. Body Design: Wafer, spring-loaded plate.
- d. Body Material: ASTM A 126, gray iron.
- e. Seat: EPDM or NBR.

F. Class 125, Iron, Dual-Plate Check Valves with Resilient Seat:

1. [Manufacturers](#): Subject to compliance with requirements, provide products by one of the following:

- a. [APCO Willamette Valve and Primer Corporation.](#)
- b. [Cooper Cameron Valves TVB Techno.](#)
- c. [Crane Co.; Crane Valve Group; Crane Valves.](#)
- d. [Crane Co.; Crane Valve Group; Stockham Division.](#)
- e. [NIBCO INC.](#)
- f. [Spence Strainers International; a division of CIRCOR International, Inc.](#)
- g. [Sure Flow Equipment Inc.](#)
- h. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)

2. Description:

- a. Standard: API 594.
- b. CWP Rating: 200 psig.
- c. Body Design: Wafer, spring-loaded plates.
- d. Body Material: ASTM A 126, gray iron.
- e. Seat: EPDM or NBR.

## G. Class 150, Iron, Dual-Plate Check Valves with Resilient Seat:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. APCO Willamette Valve and Primer Corporation.
  - b. Crane Co.; Crane Valve Group; Crane Valves.
  - c. Crane Co.; Crane Valve Group; Jenkins Valves.
  - d. Val-Matic Valve & Manufacturing Corp.
2. Description:
  - a. Standard: API 594.
  - b. CWP Rating: 300 psig.
  - c. Body Design: Wafer, spring-loaded plates.
  - d. Body Material: ASTM A 395/A 395M or ASTM A 536, ductile iron.
  - e. Seat: EPDM or NBR.

## H. Class 250, Iron, Wafer, Single-Plate Check Valves with Resilient Seat:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Sure Flow Equipment Inc.
2. Description:
  - a. Standard: API 594.
  - b. CWP Rating: 400 psig.
  - c. Body Design: Wafer, spring-loaded plate.
  - d. Body Material: ASTM A 126, gray iron.
  - e. Seat: EPDM or NBR.

## I. Class 250, Iron, Dual-Plate Check Valves with Resilient Seat:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. APCO Willamette Valve and Primer Corporation.
  - b. Crane Co.; Crane Valve Group; Crane Valves.
  - c. Sure Flow Equipment Inc.
2. Description:
  - a. Standard: API 594.
  - b. CWP Rating: 400 psig.
  - c. Body Design: Wafer, spring-loaded plates.
  - d. Body Material: ASTM A 126, gray iron.
  - e. Seat: EPDM or NBR.

## J. Class 300, Iron, Dual-Plate Check Valves with Resilient Seat:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. APCO Willamette Valve and Primer Corporation.
  - b. Val-Matic Valve & Manufacturing Corp.
2. Description:
  - a. Standard: API 594.
  - b. CWP Rating: 500 psig.
  - c. Body Design: Wafer, spring-loaded plates.
  - d. Body Material: ASTM A 395/A 395M or ASTM A 536, ductile iron.
  - e. Seat: [EPDM] [or] [NBR] <Insert material>.

## 2.15 BRONZE GATE VALVES

## A. Class 125, NRS Bronze Gate Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. American Valve, Inc.
  - b. Crane Co.; Crane Valve Group; Crane Valves.
  - c. Crane Co.; Crane Valve Group; Jenkins Valves.
  - d. Crane Co.; Crane Valve Group; Stockham Division.
  - e. Hammond Valve.
  - f. Kitz Corporation.
  - g. Milwaukee Valve Company.
  - h. NIBCO INC.
  - i. Powell Valves.
  - j. Red-White Valve Corporation.
  - k. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - l. Zy-Tech Global Industries, Inc.
2. Description:
  - a. Standard: MSS SP-80, Type 1.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
  - d. Ends: Threaded or solder joint.
  - e. Stem: Bronze.
  - f. Disc: Solid wedge; bronze.
  - g. Packing: Asbestos free.
  - h. Handwheel: Malleable iron, bronze, or aluminum.

## B. Class 125, RS Bronze Gate Valves:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
  - a. [American Valve, Inc.](#)
  - b. [Crane Co.; Crane Valve Group; Crane Valves.](#)
  - c. [Crane Co.; Crane Valve Group; Jenkins Valves.](#)
  - d. [Crane Co.; Crane Valve Group; Stockham Division.](#)
  - e. [Hammond Valve.](#)
  - f. [Kitz Corporation.](#)
  - g. [Milwaukee Valve Company.](#)
  - h. [NIBCO INC.](#)
  - i. [Powell Valves.](#)
  - j. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)
  - k. [Zy-Tech Global Industries, Inc.](#)

2. Description:

- a. Standard: MSS SP-80, Type 2.
- b. CWP Rating: 200 psig.
- c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
- d. Ends: Threaded or solder joint.
- e. Stem: Bronze.
- f. Disc: Solid wedge; bronze.
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron, bronze, or aluminum.

C. Class 150, NRS Bronze Gate Valves:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
  - a. [Hammond Valve.](#)
  - b. [Kitz Corporation.](#)
  - c. [Milwaukee Valve Company.](#)
  - d. [NIBCO INC.](#)
  - e. [Powell Valves.](#)
  - f. [Red-White Valve Corporation.](#)
  - g. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)

2. Description:

- a. Standard: MSS SP-80, Type 1.
- b. CWP Rating: 300 psig.
- c. Body Material: ASTM B 62, bronze with integral seat and union-ring bonnet.
- d. Ends: Threaded.
- e. Stem: Bronze.
- f. Disc: Solid wedge; bronze.
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron, bronze, or aluminum.

## D. Class 150, RS Bronze Gate Valves:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
  - a. [Crane Co.; Crane Valve Group; Crane Valves.](#)
  - b. [Crane Co.; Crane Valve Group; Stockham Division.](#)
  - c. [Hammond Valve.](#)
  - d. [Kitz Corporation.](#)
  - e. [Milwaukee Valve Company.](#)
  - f. [NIBCO INC.](#)
  - g. [Powell Valves.](#)
  - h. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)
  - i. [Zy-Tech Global Industries, Inc.](#)
2. Description:
  - a. Standard: MSS SP-80, Type 2.
  - b. CWP Rating: 300 psig.
  - c. Body Material: ASTM B 62, bronze with integral seat and union-ring bonnet.
  - d. Ends: Threaded.
  - e. Stem: Bronze.
  - f. Disc: Solid wedge; bronze.
  - g. Packing: Asbestos free.
  - h. Handwheel: Malleable iron, bronze, or aluminum.

## 2.16 IRON GATE VALVES

## A. Class 125, NRS, Iron Gate Valves:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
  - a. [Crane Co.; Crane Valve Group; Crane Valves.](#)
  - b. [Crane Co.; Crane Valve Group; Jenkins Valves.](#)
  - c. [Crane Co.; Crane Valve Group; Stockham Division.](#)
  - d. [Flo Fab Inc.](#)
  - e. [Hammond Valve.](#)
  - f. [Kitz Corporation.](#)
  - g. [Legend Valve.](#)
  - h. [Milwaukee Valve Company.](#)
  - i. [NIBCO INC.](#)
  - j. [Powell Valves.](#)
  - k. [Red-White Valve Corporation.](#)
  - l. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)
  - m. [Zy-Tech Global Industries, Inc.](#)
2. Description:

- a. Standard: MSS SP-70, Type I.
- b. CWP Rating: 200 psig.
- c. Body Material: ASTM A 126, gray iron with bolted bonnet.
- d. Ends: Flanged.
- e. Trim: Bronze.
- f. Disc: Solid wedge.
- g. Packing and Gasket: Asbestos free.

B. Class 125, OS&Y, Iron Gate Valves:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:

- a. [Crane Co.; Crane Valve Group; Crane Valves.](#)
- b. [Crane Co.; Crane Valve Group; Jenkins Valves.](#)
- c. [Crane Co.; Crane Valve Group; Stockham Division.](#)
- d. [Flo Fab Inc.](#)
- e. [Hammond Valve.](#)
- f. [Kitz Corporation.](#)
- g. [Legend Valve.](#)
- h. [Milwaukee Valve Company.](#)
- i. [NIBCO INC.](#)
- j. [Powell Valves.](#)
- k. [Red-White Valve Corporation.](#)
- l. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)
- m. [Zy-Tech Global Industries, Inc.](#)

2. Description:

- a. Standard: MSS SP-70, Type I.
- b. CWP Rating: 200 psig.
- c. Body Material: ASTM A 126, gray iron with bolted bonnet.
- d. Ends: Flanged.
- e. Trim: Bronze.
- f. Disc: Solid wedge.
- g. Packing and Gasket: Asbestos free.

C. Class 250, NRS, Iron Gate Valves:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:

- a. [Crane Co.; Crane Valve Group; Crane Valves.](#)
- b. [Crane Co.; Crane Valve Group; Stockham Division.](#)
- c. [NIBCO INC.](#)

2. Description:

- a. Standard: MSS SP-70, Type I.
- b. CWP Rating: 500 psig.
- c. Body Material: ASTM A 126, gray iron with bolted bonnet.

- d. Ends: Flanged.
- e. Trim: Bronze.
- f. Disc: Solid wedge.
- g. Packing and Gasket: Asbestos free.

D. Class 250, OS&Y, Iron Gate Valves:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
  - a. [Crane Co.; Crane Valve Group; Crane Valves.](#)
  - b. [Crane Co.; Crane Valve Group; Stockham Division.](#)
  - c. [Hammond Valve.](#)
  - d. [Milwaukee Valve Company.](#)
  - e. [NIBCO INC.](#)
  - f. [Powell Valves.](#)
  - g. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)
2. Description:
  - a. Standard: MSS SP-70, Type I.
  - b. CWP Rating: 500 psig.
  - c. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - d. Ends: Flanged.
  - e. Trim: Bronze.
  - f. Disc: Solid wedge.
  - g. Packing and Gasket: Asbestos free.

2.17 BRONZE GLOBE VALVES

A. Class 125, Bronze Globe Valves with Bronze Disc:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
  - a. [Crane Co.; Crane Valve Group; Crane Valves.](#)
  - b. [Crane Co.; Crane Valve Group; Stockham Division.](#)
  - c. [Hammond Valve.](#)
  - d. [Kitz Corporation.](#)
  - e. [Milwaukee Valve Company.](#)
  - f. [NIBCO INC.](#)
  - g. [Powell Valves.](#)
  - h. [Red-White Valve Corporation.](#)
  - i. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)
  - j. [Zy-Tech Global Industries, Inc.](#)
2. Description:
  - a. Standard: MSS SP-80, Type 1.
  - b. CWP Rating: 200 psig.

- c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
- d. Ends: Threaded or solder joint.
- e. Stem and Disc: Bronze.
- f. Packing: Asbestos free.
- g. Handwheel: Malleable iron, bronze, or aluminum.

B. Class 125, Bronze Globe Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Stockham Division.
  - c. NIBCO INC.
  - d. Red-White Valve Corporation.
2. Description:
  - a. Standard: MSS SP-80, Type 2.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
  - d. Ends: Threaded or solder joint.
  - e. Stem: Bronze.
  - f. Disc: PTFE or TFE.
  - g. Packing: Asbestos free.
  - h. Handwheel: Malleable iron, bronze, or aluminum.

C. Class 150, Bronze Globe Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Hammond Valve.
  - c. Kitz Corporation.
  - d. Milwaukee Valve Company.
  - e. NIBCO INC.
  - f. Powell Valves.
  - g. Red-White Valve Corporation.
  - h. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - i. Zy-Tech Global Industries, Inc.
2. Description:
  - a. Standard: MSS SP-80, Type 2.
  - b. CWP Rating: 300 psig.
  - c. Body Material: ASTM B 62, bronze with integral seat and union-ring bonnet.
  - d. Ends: Threaded.
  - e. Stem: Bronze.
  - f. Disc: PTFE or TFE.

- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron, bronze, or aluminum.

## 2.18 IRON GLOBE VALVES

### A. Class 125, Iron Globe Valves:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
  - a. [Crane Co.; Crane Valve Group; Crane Valves.](#)
  - b. [Crane Co.; Crane Valve Group; Jenkins Valves.](#)
  - c. [Crane Co.; Crane Valve Group; Stockham Division.](#)
  - d. [Hammond Valve.](#)
  - e. [Kitz Corporation.](#)
  - f. [Milwaukee Valve Company.](#)
  - g. [NIBCO INC.](#)
  - h. [Powell Valves.](#)
  - i. [Red-White Valve Corporation.](#)
  - j. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)
  - k. [Zy-Tech Global Industries, Inc.](#)
2. Description:
  - a. Standard: MSS SP-85, Type I.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - d. Ends: Flanged.
  - e. Trim: Bronze.
  - f. Packing and Gasket: Asbestos free.

### B. Class 250, Iron Globe Valves:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
  - a. [Crane Co.; Crane Valve Group; Crane Valves.](#)
  - b. [Crane Co.; Crane Valve Group; Jenkins Valves.](#)
  - c. [Crane Co.; Crane Valve Group; Stockham Division.](#)
  - d. [Hammond Valve.](#)
  - e. [Milwaukee Valve Company.](#)
  - f. [NIBCO INC.](#)
  - g. [Watts Regulator Co.; a division of Watts Water Technologies, Inc.](#)
2. Description:
  - a. Standard: MSS SP-85, Type I.
  - b. CWP Rating: 500 psig.
  - c. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - d. Ends: Flanged.

- e. Trim: Bronze.
- f. Packing and Gasket: Asbestos free.

## 2.19 LUBRICATED PLUG VALVES

### A. Class 125, Regular-Gland, Lubricated Plug Valves with Threaded Ends:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. [Nordstrom Valves, Inc.](#)
2. Description:
  - a. Standard: MSS SP-78, Type II.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM A 48/A 48M or ASTM A 126, cast iron with lubrication-sealing system.
  - d. Pattern: Regular or short.
  - e. Plug: Cast iron or bronze with sealant groove.

### B. Class 125, Regular-Gland, Lubricated Plug Valves with Flanged Ends:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. [Nordstrom Valves, Inc.](#)
2. Description:
  - a. Standard: MSS SP-78, Type II.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM A 48/A 48M or ASTM A 126, cast iron with lubrication-sealing system.
  - d. Pattern: Regular or short.
  - e. Plug: Cast iron or bronze with sealant groove.

### C. Class 125, Cylindrical, Lubricated Plug Valves with Threaded Ends:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
  - a. [Homestead Valve; a division of Olson Technologies, Inc.](#)
  - b. [Milliken Valve Company.](#)
  - c. [R & M Energy Systems; a unit of Robbins & Myers, Inc.](#)
2. Description:
  - a. Standard: MSS SP-78, Type IV.

- b. CWP Rating: 200 psig.
- c. Body Material: ASTM A 48/A 48M or ASTM A 126, cast iron with lubrication-sealing system.
- d. Pattern: Regular or short.
- e. Plug: Cast iron or bronze with sealant groove.

D. Class 125, Cylindrical, Lubricated Plug Valves with Flanged Ends:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Homestead Valve; a division of Olson Technologies, Inc.
  - b. Milliken Valve Company.
  - c. R & M Energy Systems; a unit of Robbins & Myers, Inc.
- 2. Description:
  - a. Standard: MSS SP-78, Type IV.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM A 48/A 48M or ASTM A 126, cast iron with lubrication-sealing system.
  - d. Pattern: Regular or short.
  - e. Plug: Cast iron or bronze with sealant groove.

E. Class 250, Regular-Gland, Lubricated Plug Valves with Threaded Ends:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Nordstrom Valves, Inc.
- 2. Description:
  - a. Standard: MSS SP-78, Type II.
  - b. CWP Rating: 400 psig.
  - c. Body Material: ASTM A 48/A 48M or ASTM A 126, cast iron with lubrication-sealing system.
  - d. Pattern: Regular or short.
  - e. Plug: Cast iron or bronze with sealant groove.

F. Class 250, Regular-Gland, Lubricated Plug Valves with Flanged Ends:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Nordstrom Valves, Inc.
- 2. Description:

- a. Standard: MSS SP-78, Type II.
- b. CWP Rating: 400 psig.
- c. Body Material: ASTM A 48/A 48M or ASTM A 126, cast iron with lubrication-sealing system.
- d. Pattern: Regular or short.
- e. Plug: Cast iron or bronze with sealant groove.

G. Class 250, Cylindrical, Lubricated Plug Valves with Threaded Ends:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Homestead Valve; a division of Olson Technologies, Inc.
  - b. Milliken Valve Company.
  - c. R & M Energy Systems; a unit of Robbins & Myers, Inc.
2. Description:
  - a. Standard: MSS SP-78, Type IV.
  - b. CWP Rating: 400 psig.
  - c. Body Material: ASTM A 48/A 48M or ASTM A 126, cast iron with lubrication-sealing system.
  - d. Pattern: Regular or short.
  - e. Plug: Cast iron or bronze with sealant groove.

H. Class 250, Cylindrical, Lubricated Plug Valves with Flanged Ends:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Homestead Valve; a division of Olson Technologies, Inc.
  - b. Milliken Valve Company.
  - c. R & M Energy Systems; a unit of Robbins & Myers, Inc.
2. Description:
  - a. Standard: MSS SP-78, Type IV.
  - b. CWP Rating: 400 psig.
  - c. Body Material: ASTM A 48/A 48M or ASTM A 126, Grade 40 cast iron with lubrication-sealing system.
  - d. Pattern: Regular or short.
  - e. Plug: Cast iron or bronze with sealant groove.

## 2.20 CHAINWHEELS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Babbitt Steam Specialty Co.
  2. Roto Hammer Industries.

3. Trumbull Industries.

- B. Description: Valve actuation assembly with sprocket rim, brackets, and chain.
1. Brackets: Type, number, size, and fasteners required to mount actuator on valve.
  2. Attachment: For connection to ball, butterfly and plug valve stems.
  3. Sprocket Rim with Chain Guides: Cast iron, of type and size required for valve. Include zinc coating.
  4. Chain: Hot-dip, galvanized steel, of size required to fit sprocket rim.

### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

#### 3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install chainwheels on operators for ball, butterfly, gate, globe and plug valves NPS 4 and larger and more than 96 inches above floor. Extend chains to 60 inches above finished floor.
- F. Install check valves for proper direction of flow and as follows:
  1. Swing Check Valves: In horizontal position with hinge pin level.

2. Center-Guided and Plate-Type Check Valves: In horizontal or vertical position, between flanges.
3. Lift Check Valves: With stem upright and plumb.

### 3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

### 3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
  1. Shutoff Service: Ball, butterfly, gate, or plug valves.
  2. Butterfly Valve Dead-End Service: Single-flange (lug) type.
  3. Throttling Service: ball, or butterfly valves.
  4. Pump-Discharge Check Valves:
    - a. NPS 2 and Smaller: Bronze swing check valves with bronze or nonmetallic disc.
    - b. NPS 2-1/2 and Larger for Domestic Water: Iron swing check valves with lever and weight or with spring or iron, center-guided, metal or resilient-seat check valves.
    - c. NPS 2-1/2 and Larger for Sanitary Waste and Storm Drainage: Iron swing check valves with lever and weight or spring.
- B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP classes or CWP ratings may be substituted.
- C. Select valves, except wafer types, with the following end connections:
  1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
  2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
  3. For Copper Tubing, NPS 5 and Larger: Flanged ends.
  4. For Steel Piping, NPS 2 and Smaller: Threaded ends.
  5. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
  6. For Steel Piping, NPS 5 and Larger: Flanged ends.
  7. For Grooved-End Copper Tubing and Steel Piping: Valve ends may be grooved.

### 3.5 LOW-PRESSURE, COMPRESSED-AIR VALVE SCHEDULE (150 PSIG OR LESS)

- A. Pipe NPS 2 and Smaller:

1. Bronze and Brass Valves: May be provided with solder-joint ends instead of threaded ends.
2. Ball Valves: One, Two or Three piece, full, regular or reduced port, brass or bronze with brass, bronze, stainless-steel trim.
3. Bronze Lift Check Valves: Class 125, bronze, nonmetallic disc.
4. Bronze Swing Check Valves: Class 150, bronze or nonmetallic disc.
5. Bronze Gate Valves: Class 150, RS.

B. Pipe NPS 2-1/2 and Larger:

1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
2. Iron, Single-Flange Butterfly Valves: 200 CWP, NBR seat, aluminum-bronze, ductile-iron, stainless-steel disc.
3. Iron, Grooved-End Butterfly Valves: 175 CWP.
4. Iron Swing Check Valves: Class 250, nonmetallic-to-metal seats.
5. Iron, Grooved-End Swing Check Valves: 300 CWP.
6. Iron, Center-Guided Check Valves: Class 150, compact-wafer, resilient seat.
7. Iron, Plate-Type Check Valves: Class 150; single or dual plate; metal or resilient seat.
8. Iron Gate Valves: Class 250, NRS or OS&Y.

3.6 HIGH-PRESSURE, COMPRESSED-AIR VALVE SCHEDULE (150 TO 200 PSIG)

A. Pipe NPS 2 and Smaller:

1. Bronze and Brass Valves: May be provided with solder-joint ends instead of threaded ends.
2. Ball Valves: One or Two piece, full or regular port, brass or bronze with brass, bronze or stainless-steel trim.
3. Bronze Lift Check Valves: Class 125, bronze or nonmetallic disc.
4. Bronze Swing Check Valves: Class 150, bronze or nonmetallic disc.
5. Bronze Gate Valves: Class 150, RS.

B. Pipe NPS 2-1/2 and Larger:

1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
2. Iron, Single-Flange Butterfly Valves: 200 CWP, NBR seat, aluminum-bronze, ductile-iron, stainless-steel disc.
3. Iron, Grooved-End Butterfly Valves: 300 CWP.
4. Iron Swing Check Valves: Class 250, nonmetallic-to-metal seats.
5. Iron, Grooved-End Swing Check Valves: 300 CWP.
6. Iron, Center-Guided Check Valves: Class 250, compact-wafer or globe, metal or resilient seat.
7. Iron, Plate-Type Check Valves: Class 250; single or dual plate; metal or resilient seat.
8. Iron Gate Valves: Class 250, NRS or OS&Y.

### 3.7 DOMESTIC, HOT- AND COLD-WATER VALVE SCHEDULE

#### A. Pipe NPS 2 and Smaller:

1. Bronze and Brass Valves: May be provided with solder-joint ends instead of threaded ends.
2. Bronze Angle Valves: Class 150, bronze or nonmetallic disc.
3. Ball Valves: One or Two piece, full or regular port, brass or bronze with brass or bronze or stainless-steel trim.
4. Bronze Swing Check Valves: Class 150, bronze or nonmetallic disc.
5. Bronze Gate Valves: Class 150, RS.
6. Bronze Globe Valves: Class 150, bronze, nonmetallic disc.

#### B. Pipe NPS 2-1/2 and Larger:

1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
2. Iron Ball Valves: Class 150.
3. Iron, Single-Flange Butterfly Valves: 200 CWP, EPDM or NBR seat, aluminum-bronze, ductile-iron disc.
4. Iron, Grooved-End Butterfly Valves: 175 CWP.
5. Iron Swing Check Valves: Class 125, nonmetallic-to-metal seats.
6. Iron Swing Check Valves with Closure Control: Class 125, lever and spring weight.
7. Iron, Grooved-End Swing Check Valves: 300 CWP.
8. Iron, Center-Guided Check Valves: Class 150, compact-wafer, resilient seat.
9. Iron, Plate-Type Check Valves: Class 150; single or dual plate; metal or resilient seat.
10. Iron Gate Valves: Class 125, NRS or OS&Y.
11. Iron Globe Valves: Class 125.

### 3.8 SANITARY-WASTE AND STORM-DRAINAGE VALVE SCHEDULE

#### A. Pipe NPS 2 and Smaller:

1. Bronze and Brass Valves: May be provided with solder-joint ends instead of threaded ends.
2. Bronze Angle Valves: Class 125, bronze or nonmetallic disc.
3. Ball Valves: One piece, full port, bronze with bronze trim.
4. Bronze Swing Check Valves: Class 125, bronze or nonmetallic disc.
5. Bronze Gate Valves: Class 125, RS.
6. Bronze Globe Valves: Class 125, bronze or nonmetallic disc.

#### B. Pipe NPS 2-1/2 and Larger:

1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
2. Iron Ball Valves: Class 150.
3. Iron Swing Check Valves: Class 125, nonmetallic-to-metal seats.
4. Iron Swing Check Valves with Closure Control: Class 125, lever and weight.

5. Iron, Grooved-End Swing Check Valves: 300 CWP.
6. Iron Gate Valves: Class 250, NRS or OS&Y.
7. Iron Globe Valves: Class 250.
8. Lubricated Plug Valves: Class 250, regular gland or cylindrical, flanged.

END OF SECTION 15111